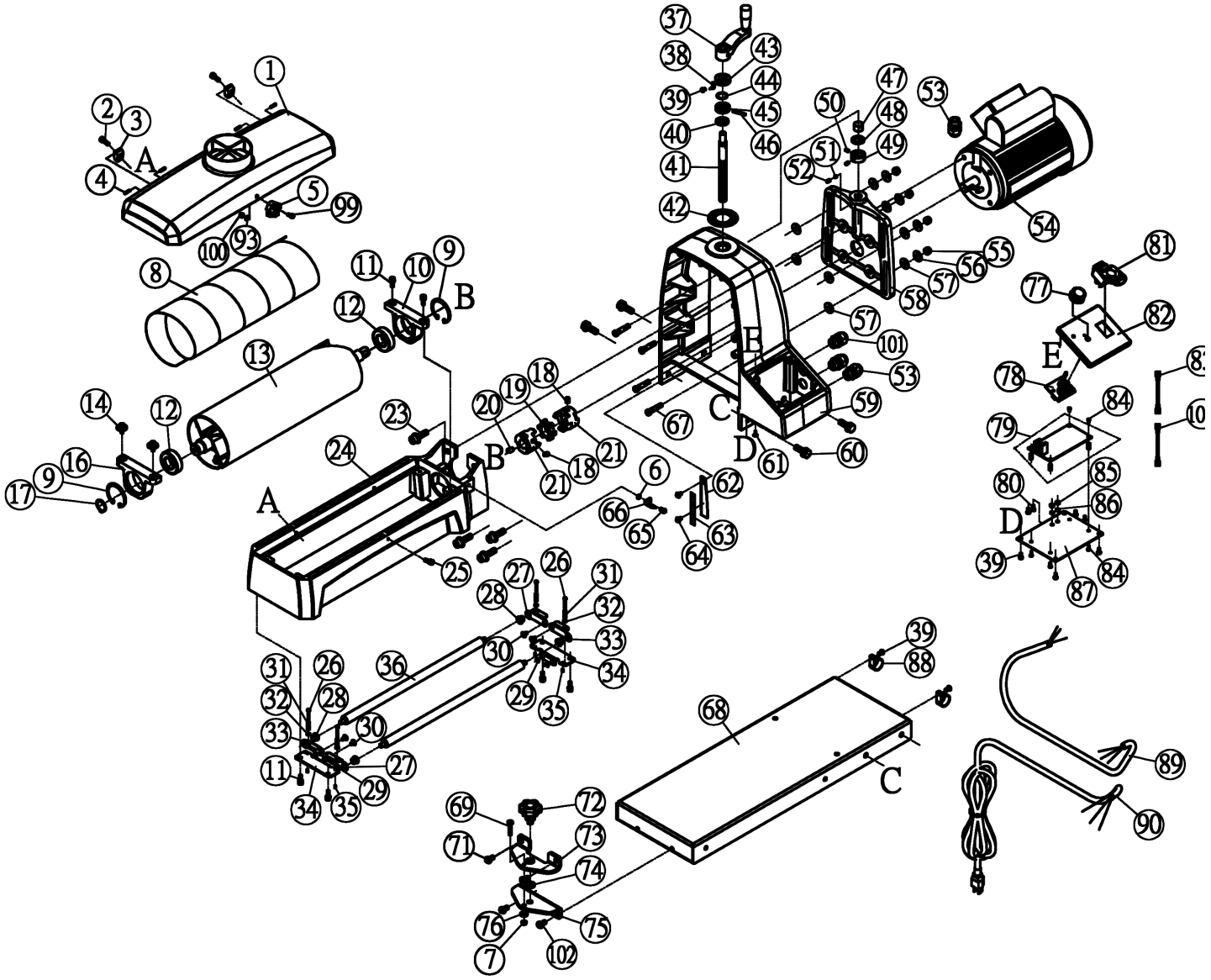
# JET JWDS-1632B | Stock 723520B

## Diagram A - JWDS-1632 head

Drum Sander | Original JET assemblies and replacement parts



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# JET JWDS-1632B | Stock 723520B

## Parts List A - JWDS-1632 head

Drum Sander | Original JET assemblies and replacement parts

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | JT9-JWDS1632-101 | Dust Hood | | 1 |
| 2 | CM9-TS-1503041 | Socket Head Cap Screw | M6 x 1.0P x 16L | 2 |
| 3 | JT9-JWDS1632-103 | Drum Carriage Hinge | | 2 |
| 4 | JT9-40317-15 | Spring Pin | 3 x 14L | 4 |
| 5 | PM9-PM2244-109 | Knob | | 1 |
| 6 | JT9-TS-1550031 | Flat Washer | 5 x 12 x 1T mm | 2 |
| 7 | JT9-F001753 | Nyloc Nut Bo | M6 x 1.0P | 1 |
| 8 | ** | Abrasive (See Sect. 14.0 | | |
| | | or Replacements) | | 1 |
| 9 | ** | Retainer Ring (Re:13A) | RTW-52 | 2 |
| 10 | ** | Inboard Bearing Housing (Re:13A) | | 1 |
| | ** | Socket Head Cap Screw | | |
| | | w/ Lock Washer | M6 x 1.0P x 16L | 6 |
| 11 | CM9-TS-2361061 | Lock Washer | M6 | 9 |
| 12 | ** | Ball Bearing (Re:13A) | 6205VV | 2 |
| 13 | ** | Drum (Re:13A) | | 1 |
| 13A | JT9-JWDS1632-113A | Drum Assembly (Includes #2, 9-21) | | 1 |
| | ** | Socket Head Cap Screw | | |
| | | W/ Lock & Flat Washer | M6 x 1.0P x 25L | 2 |
| 14 | JT9-F005384 | Socket Head Cap Screw | M6 x 1.0P x 25L | 2 |
| 15 | ** | Flat Washer | 6.5 x 19 x 3t | 2 |
| 16 | ** | Outboard Bearing Housing (Re:13A) | | 1 |
| 17 | ** | Retainer Ring (Re:13A) | STW-25 | 1 |
| 18 | JT9-F010408 | Socket Set Screw | M8 x 1.25P x 10L | 2 |

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# JET JWDS-1632B | Stock 723520B

## Parts List A - JWDS-1632 head (continued)

Drum Sander | Original JET assemblies and replacement parts

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 19 | ** | Rubber Cushion (Re:13A) | | 1 |
| 20 | ** | Key (Re:13A) | 8 x 7 x 20L | 2 |
| 21 | ** | Coupling (Re:13A) | | 2 |
| 22 | JT9-F002643 | Flat Washer | 10 x 20 x 2.0T | 8 |
| | ** | Socket Head Cap Screw | | |
| | | w/ Flat Washer | M10 x 1.5P x 35L | 4 |
| 23 | ** | Socket Head Cap Screw | M10 x 1.5P x 35L | 4 |
| 24 | JT9-JWDS1632-124 | Drum Carriage | | 1 |
| 25 | JT9-TS-1502021 | Socket Head Cap Screw | M5 x 0.5P x 10L | 1 |
| 26 | JT9-JWDS1632-126 | Phillips Round Head Screw | M4 x 0.7P x 25L | 4 |
| 27 | PM9-PM2244-129 | Left Tension Roller Suspension Bracket | | 2 |
| 28 | PM9-PM2244-130 | Oilite Bushing | | 4 |
| 30 | PM9-PM2244-132 | Shoulder Screw | | 4 |
| 29 | JT9-63049 | Wave Washer | WW-6 | 4 |
| 31 | PM9-PM2244-125 | Compression Spring | | 4 |
| 32 | CM9-TS-1550021 | Flat Washer | 4.2 x 8 x 0.8T | 4 |
| 33 | PM9-PM2244-131 | Right Tension Roller Suspension Bracket | | 2 |
| 34 | PM9-PM2244-128 | Tension Roller Bracket | | 2 |
| 35 | JT9-JWDS1632-135 | Socket Head Set Screw w/Loctite | M4 x 0.7P x 5L | 4 |
| 36 | JT9-JWDS1632-136 | Tension Roller | | 2 |
| 37 | JT9-JWDS1632-137 | Crank Handle | | 1 |
| 38 | JT9-JWDS1632-138 | Pointer | | 1 |
| 39 | ** | Phillips Round Head Screw | M5 x 0.8P x 8L | 7 |
| 40 | JT9-JWDS1632-140 | Oilite Washer | | 1 |
| 41 | JT9-JWDS1632-141 | Height Adjusting Screw | | 1 |

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# JET JWDS-1632B | Stock 723520B

## Parts List A - JWDS-1632 head (continued)

Drum Sander | Original JET assemblies and replacement parts

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 42 | JT9-JWDS1632-142 | Incremental Depth Scale | | 1 |
| 43 | JT9-JWDS1632-143 | Dial | | 1 |
| 44 | JT9-JWDS1632-144 | O-Ring | P11 | 1 |
| 45 | JT9-JWDS1632-145 | Collar | | 1 |
| 46 | JT9-JWDS1632-146 | Spring Pin | 4 x 30L | 1 |
| 47 | JT9-JWDS1632-147 | Oilite Bushing | | 1 |
| 48 | JT9-JWDS1632-148 | Nylon Washer | | 1 |
| 49 | JT9-JWDS1632-149 | Collar | | 1 |
| 50 | CM9-TS-1523031 | Socket Head Set Screw | M6 x 1.0P x 10L | 2 |
| 51 | PM9-PM2244-184 | PU Block | | 1 |
| 52 | JT9-5302731 | Socket Head Set Screw | M8 x 1.25P x 6L | 1 |
| 53 | JT9-JWDS1632-153 | Strain Relief | PG 13.5 | 3 |
| 54 | JT9-JWDS1632-154 | Motor | 1.5HP, 115V, 60Hz | 1 |
| | JT9-JWDS1632-154SC | Starting Capacitor (Not Shown) | 300MFD 125VAC | 1 |
| | JT9-WDS1632-154SCC | Starting Capacitor Cover (Not Shown) | | 1 |
| | JT9-JWDS1632-154FC | Fan Cover (Not Shown) | | 1 |
| | JT9-JWDS1632-154CF | Cooling Fan (Not Shown) | | 1 |
| 55 | JT9-TS-1541031 | Nyloc Nut | M8 x 1.25P | 4 |
| 56 | JT9-TS-1550061 | Flat Washer | 8.2 x 23 x 2T | 4 |
| 57 | JT9-JWDS1632-157 | Oilite Washer | | 8 |
| 58 | JT9-JWDS1632-158 | Motor Plate | | 1 |
| 59 | JT9-JWDS1632-159 | Motor Shroud | | 1 |
| | ** | Hex Cap Screw w/ Flat Washer | M10 x 1.5P x 30L | 4 |
| 60 | JT9-TS-1491041 | Hex Cap Screw | M10 x 1.5P x 30L | 4 |

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# JET JWDS-1632B | Stock 723520B

## Parts List A - JWDS-1632 head (continued)

Drum Sander | Original JET assemblies and replacement parts

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 61 | ** | Self Tapping Screw | M4 x 15L | 4 |
| 62 | JT9-JWDS1632-162 | Depth Scale Bracket (Includes #63) | | 1 |
| 63 | JT9-JWDS1632-163 | Depth Scale | | 1 |
| | ** | Phillips Round Head Screw | | |
| | | w/ Flat Washer | M5 x 0.8P x 8L | 2 |
| 64 | JT9-TS-1550031 | Flat Washer | 5.1 x 12 x 1T | 2 |
| 65 | JT9-TS-1534032 | Phillips Pan Hd Machine Screw | M6 x 1.0P x 10L | 1 |
| 66 | JT9-JWDS1632-166 | Pointer | | 1 |
| 67 | JT9-JWDS1632-167 | Stud | | 4 |
| 68 | JT9-JWDS1632-168 | Base | | 1 |
| 69 | JT9-TS-1482061 | Hex Cap Screw | M6 x 1.0P x 30L | 1 |
| 70 | CM9-TS-2361081 | Lock Washer | M8 | 4 |
| | ** | Socket Head Button Screw | | |
| | | w/ Lock Washer | M8 x 1.25 x 16L | 4 |
| 71 | JT9-TS-2248162 | Socket Head Button Screw | M8 x 1.25 x 16L | 4 |
| 72 | JT9-JWDS1632-172 | Knob | | 1 |
| 73 | JT9-JWDS1632-173 | Parallel Adjust Moving Bracket | | 1 |
| 74 | JT9-JWDS1632-174 | Oilite Washer | | 1 |
| 75 | JT9-JWDS1632-175 | Parallel Adjust Fixed Bracket | | 1 |
| 76 | CM9-TS-1550041 | Flat Washer | 6.5 x 19 x 2T | 1 |
| 77 | PM9-PM2244-196 | Knob | | 1 |
| 78 | JT9-JWDS1632-178 | Potentiometer | | 1 |
| 79 | JT9-JWDS1632-179 | Circuit Board | | 1 |
| 80 | JT9-TS-1533042 | Phillips Pan Hd Machine Screw | M5 x 0.8P x 12L | 2 |
| 81 | JT9-994534 | Switch | | 1 |

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# JET JWDS-1632B | Stock 723520B

## Parts List A - JWDS-1632 head (continued)

Drum Sander | Original JET assemblies and replacement parts

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| | JT9-JSG96-135A | Switch Key (Not Shown) | | 1 |
| 82 | JT9-JWDS1632-182 | Control Panel | | 1 |
| 83 | JT9-JWDS1632-183 | Internal Connection Cable (Black) | 600V 12AWG*2C*12cm | 1 |
| 84 | JT9-TS-1531012 | Phillips Pan Hd Machine Screw | M3 x 0.5P x 5L | 8 |
| 85 | JT9-TS-1540031 | Hex Nut | M5 x 0.8P | 2 |
| 86 | JT9-F002097 | Lock Washer, Ext. Tooth | M5 | 2 |
| 87 | JT9-JWDS1632-187 | Circuit Board Holder | | 1 |
| 88 | JT9-JWDS1632-188 | Cable Management | ACC-8-B | 2 |
| 89 | JT9-JWDS1632-189 | Motor Cable | | 1 |
| 90 | JT9-JWDS1632-190 | Power Cable | | 1 |
| 91 | JT9-JWDS1632-191 | Wiring Nut | SW-P4H | 2 |
| 92 | JT9-LM000237 | ID Label, JWDS-1632 | | 1 |
| 93 | JT9-LM000238 | Warning Label | | 1 |
| 94 | ** | JET Logo | 4” x 4” | 1 |
| 95 | JT9-JWDS1632-195 | Motor Label | | 1 |
| 96 | JT9-JWDS1632-196 | Control Panel Label | | 1 |
| 97 | JT9-JWDS1632-197 | Left Parallel Adjust Label | | 1 |
| 98 | JT9-JWDS1632-198 | Right Parallel Adjust Label | | 1 |
| 99 | JT9-TS-1502041 | Socket Head Cap Screw | M5-0.8P x 16L | 1 |
| 100 | JT9-TS-1541011 | Nylon Lock Hex Nut | M5-0.8 | 1 |
| 101 | ** | Strain Relief (Not Shown) | MG20AS-10B | 1 |
| 102 | ** | Socket Head Button Screw | | |
| | | w/ Lock Washer | M8 x 1.25 x 20L | 2 |
| 103 | ** | Model Decal, 1632 (Not Shown) | | 1 |
| 104 | ** | Internal Connection Cable (White) | 600V 12AWG*2C*12cm | 1 |

Blank quantities or part numbers are not specified in the original JET list.

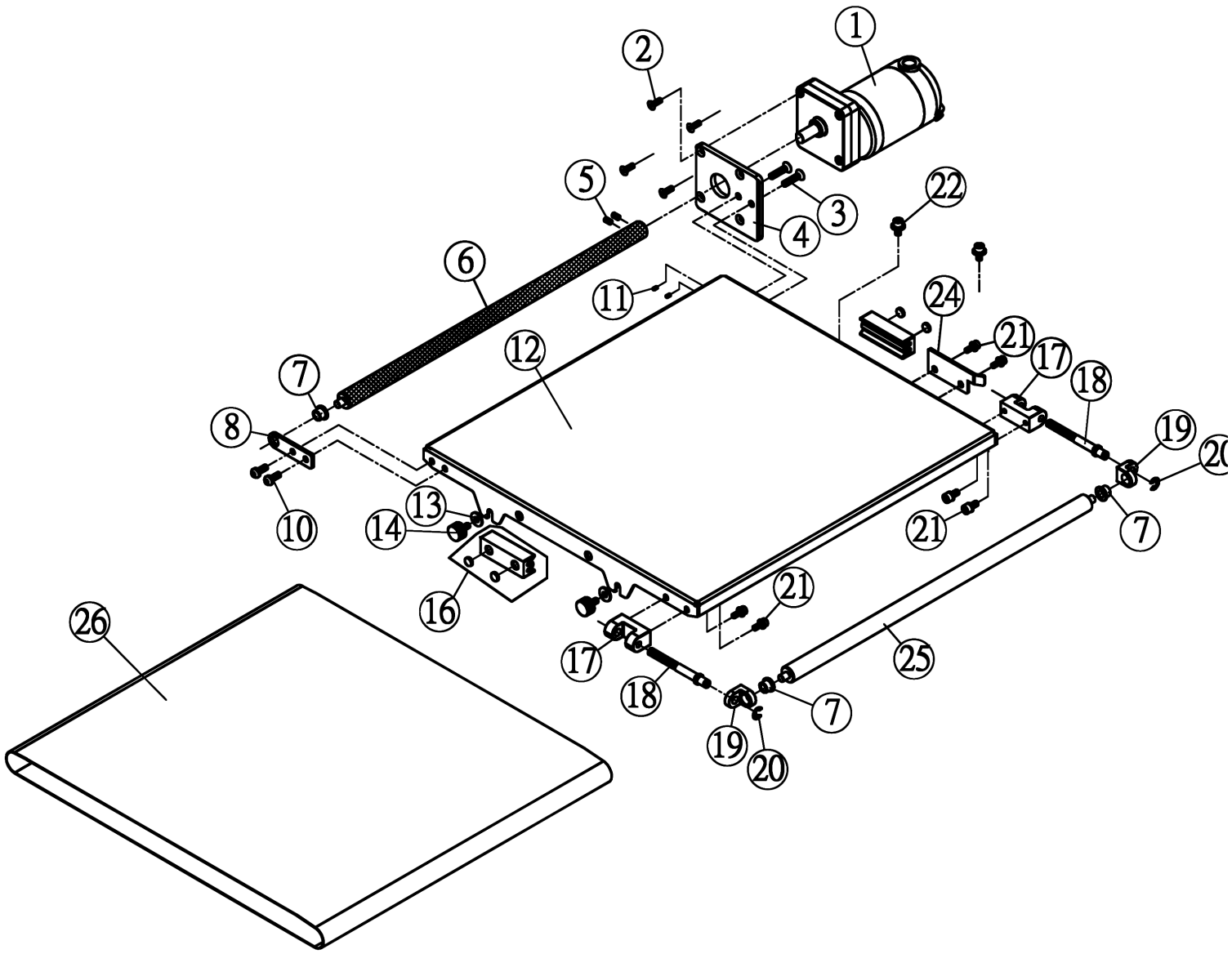
** Shown for reference only; individual availability is not assured. Standard fasteners may be sourced locally.

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## Diagram B - Conveyor

Drum Sander | Original JET assemblies and replacement parts




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# JET JWDS-1632B | Stock 723520B

## Parts List B - Conveyor

Drum Sander | Original JET assemblies and replacement parts

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | JT9-JWDS1632-201 | Belt Motor | | 1 |
| | JT9-JWDS1632-201-1 | Carbon Brush (Not Shown) | | 2 |
| 2 | ** | Socket Head Flat Screw | #10-32 x 1/2”L | 4 |
| 3 | JT9-F010985 | Socket Head Flat Screw | M6 x 1.0P x 35L | 2 |
| 4 | JT9-JWDS1632-204 | Belt Motor Plate | | 1 |
| 5 | JT9-TS-1522011 | Socket Head Set Screw | M5 x 0.8P x 5L | 2 |
| 6 | JT9-JWDS1632-206 | Drive Roller | | 1 |
| 7 | PM9-PM2244-130 | Oilite Bushing | | 3 |
| 8 | JT9-JWDS1632-208 | Drive Roller Bracket | | 1 |
| | ** | Socket Head Button Screw w/ Lock Washer | M6 x 1.0P x 16L | 2 |
| 9 | CM9-TS-2361061 | Lock Washer | M6 | 8 |
| 10 | JT9-TS-2246162 | Socket Head Button Screw | M6 x 1.0P x 16L | 2 |
| 11 | JT9-TS-1521021 | Socket Head Set Screw | M4 x 0.7P x 5L | 2 |
| 12 | JT9-JWDS1632-212 | Conveyor Table | | 1 |
| 13 | CM9-TS-1550041 | Flat Washer | 6.4 x 19 x 1.5T | 2 |
| 14 | JT9-JWDS1632-214 | Table Lock Knob | | 2 |

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# JET JWDS-1632B | Stock 723520B

## Parts List B - Conveyor (continued)

Drum Sander | Original JET assemblies and replacement parts

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 15 | JT9-LM000236 | Caution Label - Table Lock | | 2 |
| 16 | PM9-PM2244-213 | Tracker Kit (set of 2) | | 2 |
| 17 | JT9-JWDS1632-217 | Bracket | | 2 |
| 18 | JT9-JWDS1632-218 | Adjusting Rod | | 2 |
| 19 | JT9-JWDS1632-219 | Driven Roller Bracket | | 2 |
| 20 | JT9-JWDS1632-220 | Retaining Ring | ETW-7 | 2 |
| | ** | Socket Head Cap Screw | | |
| | | w/ Lock Washer | M6 x 1.0P x 12L | 6 |
| 21 | CM9-TS-1503031 | Socket Head Cap Screw | M6 x 1.0P x 12L | 6 |
| | ** | Socket Head Cap Screw w/ Lock&Flat Washer | M6 x 1.0P x 16L | 2 |
| 22 | CM9-TS-1503041 | Socket Head Cap Screw | M6 x 1.0P x 16L | 2 |
| 23 | JT9-TS-0680021 | Flat Washer | 1/4" x 16 x 2T | 2 |
| 24 | JT9-JWDS1632-224 | Guide Plate | | 1 |
| 25 | JT9-JWDS1632-225 | Driven Roller | | 1 |
| 26 | JT9-JWDS1632-226 | Conveyor Belt | | 1 |
| 27 | JT9-JWDS1632-227 | Belt Motor Label (Not Shown) | | 1 |

Blank quantities or part numbers are not specified in the original JET list.

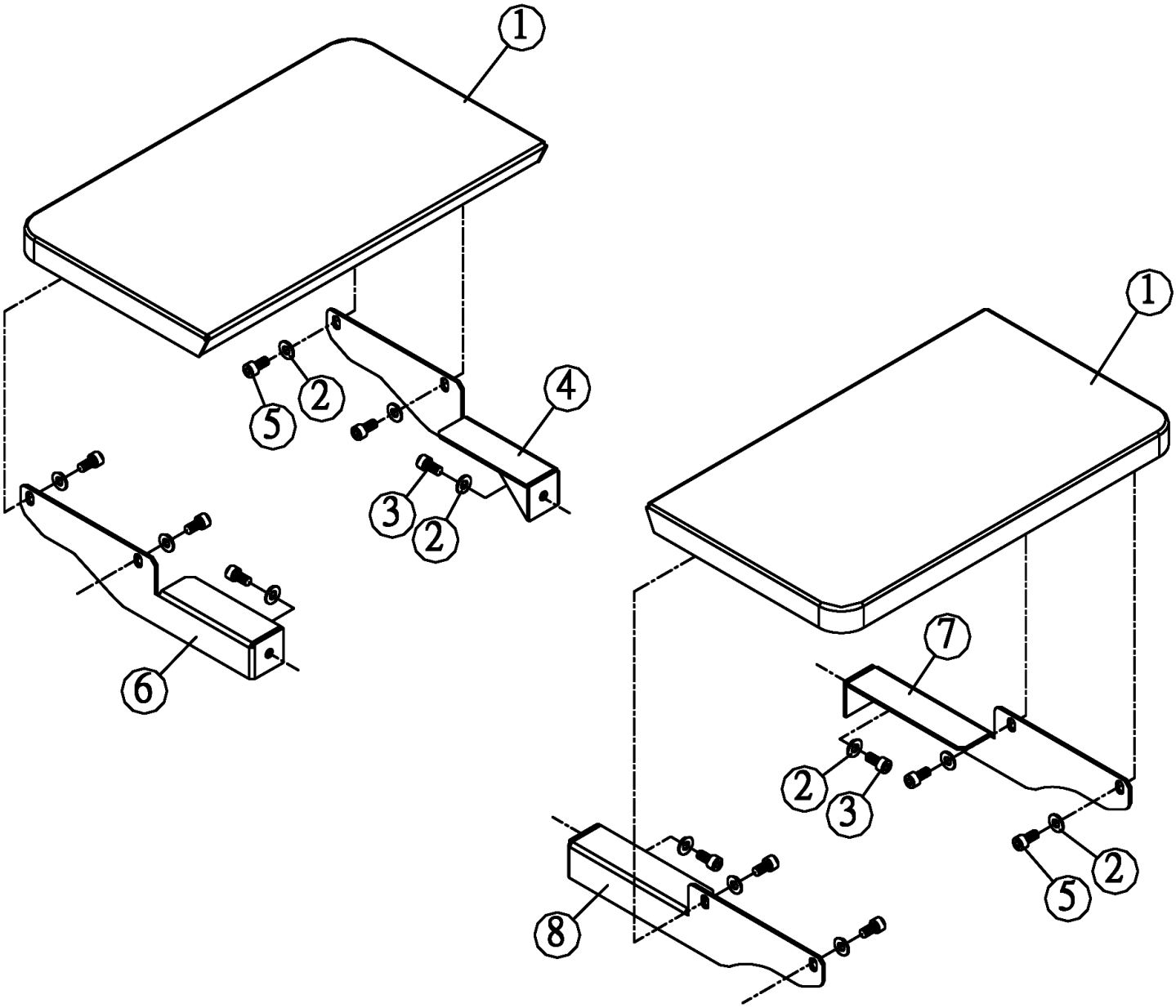
** Shown for reference only; individual availability is not assured. Standard fasteners may be sourced locally.

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# JET JWDS-1632B | Stock 723520B

## Diagram C - Optional infeed and outfeed tables

Drum Sander | Original JET assemblies and replacement parts




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# JET JWDS-1632B | Stock 723520B

## Parts List C - Optional infeed and outfeed tables

Drum Sander | Original JET assemblies and replacement parts

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| | JT9-723521 | Infeed/Outfeed Tables (includes #1-8) | | |
| 1 | JT9-JWDS1632-401 | Extension Table | | 2 |
| 2 | JT9-TS-1550061 | Flat Washer | 8.3 x 18 x 1.5T | 12 |
| 3 | CM9-TS-1504031 | Socket Head Cap Screw | M8 x 1.25P x 16L | 4 |
| 4 | JT9-JWDS1632-404 | Rear-Right Table Bracket | | 1 |
| 5 | JT9-TS-1504021 | Socket Head Cap Screw | M8 x 1.25P x 12L | 8 |
| 6 | JT9-JWDS1632-405 | Rear-Left Table Bracket | | 1 |
| 7 | JT9-JWDS1632-406 | Front-Right Table Bracket | | 1 |
| 8 | JT9-JWDS1632-407 | Front-Left Table Bracket | | 1 |

Blank quantities or part numbers are not specified in the original JET list.

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